



ERGONOMIC | COST-EFFECTIVE | LIGHTWEIGHT | SUPERIOR PERFORMANCE

TITAN-S 180 Air Cooled MIG Gun

180A	60% @ CO ₂ - Gas 40% @ Mixed Gas	0.023" - 0.035" Wire	Standard 45 Degrees			Flexible Goose Neck			Other Lengths
			10ft	12ft	15ft	10ft	12ft	15ft	
Tweco® #4 / Lincoln® Connector			0501.0140	0501.0141	0501.0006	0501.0104	0501.0102	0501.0097	Contact Middlesex Gases & Technologies for more info
Miller® Standard Connector			0501.0005	0501.0009	0501.0007	0501.0105	0501.0103	0501.0098	
Hobart® Connector			0501.0002	0501.0101	0501.0003	0501.0004	0501.0008	0501.0099	
Euro Connector			0501.0000	0501.0100	0501.0001	0501.0106	0501.0107	0501.0108	

TITAN-S 260 Air Cooled MIG Gun

260A	60% @ CO ₂ - Gas 40% @ Mixed Gas	0.023" - 0.040" Wire	Standard 45 Degrees			Flexible Goose Neck			Other Lengths
			10ft	12ft	15ft	10ft	12ft	15ft	
Tweco® #4 / Lincoln® Connector			0501.0014	0501.0018	0501.0016	0501.0109	0501.0112	0501.0113	Contact Middlesex Gases & Technologies for more info
Miller® Standard Connector			0501.0015	0501.0019	0501.0017	0501.0114	0501.0115	0501.0116	
Hobart® Connector			0501.0012	0501.0111	0501.0013	0501.0117	0501.0118	0501.0119	
Euro Connector			0501.0010	0501.0110	0501.0011	0501.0126	0501.0127	0501.0128	

SUMIG Recommends maximum: 12ft cable lengths for 0.030" Wire and 10ft cable lengths for 0.023" Wire

STANDARD CONSUMABLES



Photo	Part #	Description
	0502.1676	Contact Tip 0.023" / 0.6 mm
	0502.1669	Contact Tip 0.030" / 0.8 mm
	0502.1668	Contact Tip 0.035" / 0.9 mm
	0502.1667	Contact Tip 0.040" / 1.0 mm
	0502.1666	Threaded Gas Diffuser TS 180/260
	0500.1039	Gas Diffuser Insulator
	0500.2669	Threaded Nozzle Ø 13x60 mm
	0500.1025	Steel Liner 0.030" - 0.040" x 15 ft (0.8-1.0 mm x 4.5 m)
	0500.1021	Steel Liner 0.023" x 10 ft (0.6 mm x 3.0 m)

KIT STANDARD CONSUMABLES

(Includes 10 Contact Tips, 1 Nozzle, 1 Gas Diffuser and 1 Insulator)

Photo	Part #	Description
	0502.2060	0.023" / 0.6 mm Kit
	0502.2061	0.030" / 0.8 mm Kit
	0502.2062	0.035" / 0.9 mm Kit
	0502.2063	0.040" / 1.0 mm Kit

TIGHT ACCESS

SHORT CONSUMABLES



Photo	Part #	Description
	0502.1676	Contact Tip 0.023" / 0.6 mm
	0502.1669	Contact Tip 0.030" / 0.8 mm
	0502.1668	Contact Tip 0.035" / 0.9 mm
	0502.1667	Contact Tip 0.040" / 1.0 mm
	0502.2000	Short Threaded Gas Diffuser TS 180/260
	0500.1039	Gas Diffuser Insulator
	0502.2001	Short Threaded Nozzle Ø 13x47 mm

EASY-TO-REPLACE

GOOSE NECKS

Photo	Part #	Description
	0502.1993	Flexible Threaded Goose Neck TS 180
	0500.1502	45 Degrees Threaded Goose Neck

KIT SHORT CONSUMABLES

(Includes 10 Contact Tips, 1 Nozzle, 1 Gas Diffuser and 1 Insulator)

Photo	Part #	Description
	0502.2064	0.023" / 0.6 mm Kit
	0502.2065	0.030" / 0.8 mm Kit
	0502.2066	0.035" / 0.9 mm Kit
	0502.2067	0.040" / 1.0 mm Kit

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